Work Order ID 59930 Thursday, June 17, 2010 11:10:21 AM											Page
Revision ID:	D3942-3		A	Accept					Setup Sta		
	Clip 6/17/2010 6/18/2010	Start Qty: 30.00 Req'd Qty: 30.00			Cust Item 1 Customer:	ID:			Sto		
Approvals:	Process Pla	ın: MF	Date:	Tooling: SPC (Y/N):		ate:			Run Sta Sto		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3942	Rev	ision Nbr A								18. 4	-
100 Waterjet		Memo		0.00				R	10-6-17		
FLOW CNC Waterje		1-Cut as per Dwg Rev: Prog Rev:								الْو	6

0.00

0.00

1210-6-17

2-Deburr if necessary

QC2- Inspect parts off machine FAI/FAIB

Memo

110

Quality Control

	=								
W/O:									
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
						7/			
		1							
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _	
Resolution:			Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC		Corrective Action Section B			Verification		
	O L	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		on C	Approval Chief Eng	Approval QC Inspector
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Page 2

Item ID:

D3942-3

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Clip

Thursday, June 17, 2010 11:10:21 AM

Start Qty: 30.00

Req'd Qty: 30.00



Cust Item ID:

Customer:

Reference:

Approvals:

6/17/2010

Process Plan: Date:

Tooling:

Date:

Start Run



QC:

Required Date: 6/18/2010

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/

Work Center ID

120

OC

Quality Control

Operation Description

QC8- Inspect parts - second check

Memo

Set Up/ Run Hours

0.00

0.00 Diolachez

Tool ID

Tool # Plan Code Accept

Reject Qty

Reject Insp. Number

Stamp

140

Packaging Packaging

Memo

Identify as per dwg & Stock Location

0.00

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/21 At

Dart	Aeros	pace	Ltd
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W/O:			WC	RK ORDER CHANGE	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Ţ		***							
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
Resolution:			Disposition	1:	QA: N/C Closed: Date:				
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Initial	Corrective Action Section B Action Description Sign & Section C Chief Fine					Approval
		Section A	Chief Eng	Action Description Chief Eng	Date	Sect	ion C	Chief Eng	QC Inspector
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Picklist Print

Thursday, June 17, 2010 11:10:20 AM

Work Order ID: 59930

Parent Item:

D3942-3

Parent Item Name: Clip



Start Date: 6/17/2010

Required Date: 6/18/2010

Page 1

Start Qty: 30.00

Required Qty: 30.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No			100	sf	134.0179	0.015	0.473684	, L , R10-6	5-17	
				Location	Į.	Loc		Loc Code			,		

Location	Loc Oty	Loc Code
MAT20	134.0179	
111743	10	
112885	28.0179	
113062	· 96	

	-								
W/O:			WC	RK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _	I
	R	esolution:	Dispositio	1:	QA: N/C CI	osed:		Date:	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Description of NC Corrective Action		······································			Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
				and the same of			·		·

DART AEROSPACE LTD	Work Order:	59 930
Description: Clip	Part Number:	D3942-3
Inspection Dwg: D3942 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	Prototype	<u> </u>
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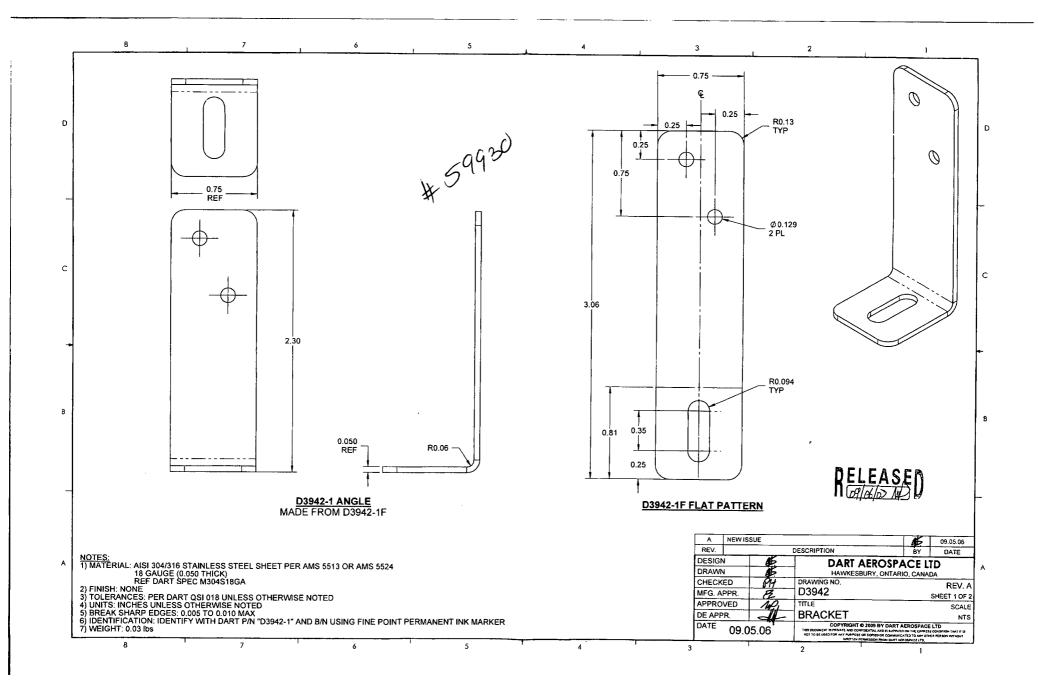
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.00	+/-0.030	2.005	XP.		"-"	
0.75	+/-0.030	1751	*			
Ø0.257	+0.006/-0.001	1758	V			
Ø0.129	+0.005/-0.001	121	8			
0.31	+/-0.030	310	75			
0.38	+/-0.030	380	0			
0.25	+/-0.030	1350	4			
0.25	+/-0.030	.756	84			
0.25	+/-0.030	. 750)			
0.75	+/-0.030	751	la			
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Measured by:	B	Audited by:	Prototype Approval:	N/A
Date:	10-6-17	Date: 1006/17	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.06.22	New Issue	KJ 🗘	A

	Dart	Aer	ospa	ace	Ltd
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W/O:			WO	RK ORDER CHANC	GES						
DATE	STEP	PRO	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No		DAD #•	Foult Cotos		NO	3. Vaa	Na BO	A	Data		
i ait itģ				Fault Category: NCR: Yes No NCR: Yes No QA: N/C Clos							
NCR:				R NON-CONFORM				7			
DATE	STEP	Description of NC	Corrective Action Section E			Sign &	Verific		Approval	Approval	
	Section A		Chief Eng	Action Description Chief Eng	Date		Section C		Chief Eng	QC Inspector	
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W/O:			V	VORK ORDER CHANGE	S				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	_ Disposit	ion:	QA: N/C Closed: Date:				
NCR:				DER NON-CONFORMAI					
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verific		Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign Date	& Section		Chief Eng	QC Inspector

D \$ 59930 0.75 0.25 0.25 0.25 (wb 0.75 С Ø0.129 2.00 2 PL 300er Ø0.257 -090 0.31 .161 R0.13 TYP → 0.38 - 0.050 REF .252 D3942-3 CLIP

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524
18 GAUGE (0.050 THICK)
REF DART SPEC M304S18GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-3" AND B/N USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.02 lbs

8

DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3942 MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE **BRACKET** DE APPR. NTS COPYRIGHT © 2009 BY DART AEROSPACE LTD
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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQ	A:	Date:		
					sed: Date:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	₹)				
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval	Approval	
DAIL	OIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	Section C		QC Inspector	
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NOTE: Date & initial all entries

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